

**RUBY STONE CLARITY INSPECTION SYSTEM USING
CHARGE-COUPLED DEVICE (CCD) LINEAR SENSOR**

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AUTHOR DECLARATION

I hereby declare that the work in thesis is my own unless specified and duly acknowledged by quotation.

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ABSTRAK

Delima adalah permata yang paling dicari kerana kecermerlangan cahaya, kekerasan dan nilainya yang tinggi. Delima memerlukan teknik yang rumit untuk menentukan keasliannya kerana kekurangan teknik analisis kuantitatif. Salah satu kriteria penting dalam menganalisis delima adalah kejelasan. Penyelidikan ini bertujuan untuk membangunkan sistem pemeriksaan menggunakan penderia linear CCD (Charge-Coupled Device) untuk menentukan kejelasan batu delima. Sistem penderia linear CCD dibangunkan untuk memeriksa kejelasan delima. Beberapa eksperimen dijalankan menggunakan sistem linear CCD untuk mengesahkan keupayaan penderia linear CCD dalam memeriksa kejelasan delima. Purata nilai voltan CCD dalam keadaan laser 'ON' apabila delima sintetik berada dalam sistem menunjukkan nilai yang lebih tinggi berbanding apabila tiada delima dalam sistem dengan nilai masing-masing 1.7918 V dan 1.5835 V. Apabila delima asli diletakkan dalam sistem linear CCD dalam keadaan laser 'ON', keluaran voltan CCD ialah 1.9771 V. Data keluaran voltan CCD disahkan menggunakan analisis statistik dan pemodelan matematik terbalik. Pemodelan matematik terbalik membuktikan bahawa sistem sensor linear CCD adalah sistem yang berkesan dan boleh dipercayai dalam memeriksa kejelasan delima. Hasilnya menunjukkan nilai indeks biasan delima asli dan sintetik yang hampir serupa dengan indeks biasan sebenar dengan ketepatan 98.87% dan 94.33%. Secara keseluruhannya, dapat disimpulkan bahawa sistem linear CCD ini menyediakan teknik kuantitatif, tepat dan boleh dipercayai dengan ketepatan purata 96.90%.

ABSTRACT

Rubies are the most sought-after gems owing to their brilliance, hardness, and high-value. They require a complicated technique for determining their originality due to the lack of quantitative analysis. One of the important criteria in analyzing the rubies is the clarity. This research aims to develop an inspection system using a CCD (Charge-Coupled Device) linear sensor for determining the clarity of ruby stones. A CCD linear sensor system is developed to inspect the clarity of rubies. Several experiments are conducted using the CCD linear system to validate the capability of the CCD linear sensor in inspecting the clarity of rubies. The mean CCD voltage output in the laser ON condition when synthetic ruby is in the system shows a higher value compared to when there is no ruby in the system with 1.7918 V and 1.5835 V respectively. When natural ruby is placed in the CCD linear system in the laser ON condition, the CCD voltage output is 1.9771 V. The CCD voltage output data is validated using the statistical analysis and the reverse mathematical modelling. The reverse mathematical modelling proves that the CCD linear sensor system is an effective and reliable system in inspecting the clarity of rubies. The result shows almost similar refractive index values of natural and synthetic rubies to their actual refractive index with 98.87% and 94.33% accuracy respectively. Overall, it can be concluded that this CCD linear system provides a quantitative, accurate and reliable technique with average accuracy of 96.90%.

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المخلص

الياقوت هو أكثر الأحجار رواجًا بسبب تألقها وصلابتها وقيمتها العالية. إنها تتطلب تقنية معقدة لتحديد أصلاتها بسبب نقص التحليل الكمي. أحد المعايير المهمة في تحليل الياقوت هو الوضوح. يهدف هذا البحث إلى تطوير نظام فحص باستخدام جهاز استشعار خطي CCD (جهاز الشحن المزدوج) لتحديد درجة نقاء أحجار الياقوت. تم تطوير نظام استشعار خطي CCD لفحص نقاء الياقوت. تم إجراء العديد من التجارب باستخدام نظام CCD الخطي للتحقق من قدرة المستشعر الخطي CCD في فحص نقاء الياقوت. يُظهر ناتج جهد CCD المتوسط في حالة تشغيل الليزر عندما يكون الياقوت الاصطناعي في النظام قيمة أعلى مقارنةً عندما لا يكون هناك روي في النظام مع 1.7918 فولت و 1.5835 فولت على التوالي. عند وضع الياقوت الطبيعي في نظام CCD الخطي في حالة تشغيل الليزر ، يكون خرج جهد CCD هو 1.9771 فولت. يتم التحقق من صحة بيانات خرج جهد CCD باستخدام التحليل الإحصائي والنمذجة الرياضية العكسية. تثبت النمذجة الرياضية العكسية أن نظام الاستشعار الخطي CCD هو نظام فعال وموثوق في فحص نقاء الياقوت. أظهرت النتيجة قيم معامل انكسار مماثلة تقريبًا للياقوت الطبيعي والاصطناعي مع معامل الانكسار الفعلي بدقة 98.87% و 94.33% على التوالي. بشكل عام ، يمكن استنتاج أن هذا النظام الخطي CCD يوفر تقنية كمية ودقيقة وموثوقة بمتوسط دقة 96.90%.

TABLE OF CONTENT

CONTENT	PAGE
AUTHOR DECLARATION	ii
ACKNOWLEDGEMENT	iii
ABSTRAK	iv
ABSTRACT	v
الملخص	vi
TABLE OF CONTENT	vii
LIST OF TABLES	ix
LIST OF FIGURES	x
LIST OF EQUATIONS	xiv
LIST OF ABBREVIATION	xv
CHAPTER 1: INTRODUCTION	1
1.1 Introduction	1
1.2 Problem Statement	3
1.3 Aim of the Research	4
1.4 Objectives of the Research	4
1.5 Scopes of Research	5
CHAPTER 2: LITERATURE REVIEW	7
2.1 Background of Precious Stone	7
2.2 Ruby Stone	11
2.3 Gemology Tools	28
2.4 Charge-coupled Device	46
2.5 Laser	63
2.6 Summary	65
CHAPTER 3: METHODOLOGY	68
3.1 Introduction	68
3.2 Flow Chart of the Methodology	68
3.3 Mathematical Modelling on the Effects Due to Particle	70
3.4 Hardware Development of CCD Linear Sensor System	76
3.5 Laser Diode System	90
3.6 Summary	91
CHAPTER 4: EXPERIMENT, RESULT AND DISCUSSION	92
4.1 Introduction	92
4.2 Experiment	93
4.3 Statistical Analysis: t-Test	103
4.4 Mathematical Expression to Identify Real Refractive Index of the Ruby	115
4.5 Accuracy Assessment	123

4.6	Comparison between Current Technique and CCD System	127
4.7	Summary	129
CHAPTER 5: CONCLUSION		130
5.1	Conclusion	130
5.2	Research Contributions	133
5.3	Future Recommendations	134
REFERENCES		135
APPENDICES		145

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LIST OF TABLES

Tables		Page
Table 2.1:	Mohs Hardness Scale for Minerals.	10
Table 2.2:	Comparison between CCD ILX551A and ILX511 Sensors.	53
Table 2.3:	Summary of Gemology Tools and Techniques.	66
Table 4.1:	The Mean CCD Voltage Output and Laser Light Intensity in the Laser OFF and ON Conditions.	98
Table 4.2:	CCD Voltage Output and Laser Light Intensity in Different Situations of Light Propagation	100
Table 4.3:	Theoretical and Experimental Refractive Indices for Silica Glass.	123
Table 4.4:	Theoretical and Experimental Refractive Index for the Natural Ruby.	125
Table 4.5:	Refractive Index of Natural and Synthetic Rubies and their Percentage Accuracy.	126
Table 4.6:	Difference between the Current Technique and the CCD System.	128

LIST OF FIGURES

Figures	Page
Figure 2.1: Ruby and Sapphire.	8
Figure 2.2: Top-Grade Rubies from Montepuez, Mozambique.	12
Figure 2.3: Polished (Left) and Rough Ruby (Right).	13
Figure 2.4: This Ruby was Recut into 17.14 ct from 21.17 ct to Improve the Appearance.	17
Figure 2.5: Common Inclusions Found in the Mozambique Rubies.	19
Figure 2.6: Grade Clarity of Gemstones is Graded By Most Professional Lab Graders using a Microscope.	19
Figure 2.7: Ruby Inclusions: Silk.	20
Figure 2.8: Ruby Inclusions: Crystal.	21
Figure 2.9: Ruby Inclusions: Needles.	22
Figure 2.10: Ruby Inclusions: Feathers.	22
Figure 2.11: Before Treatment, Nonuniform Clarity and Highly Visible Fissures Appear in the Left Ruby. The Less Visible Fissure and More Uniform Clarity Appear on the Right Ruby after Treatment.	25
Figure 2.12: A Clean Mozambique Ruby Viewed under Brightfield Illumination.	25
Figure 2.13: Inclusions Found in the Rubies from Pokot that are Similar to the Rubies in Myanmar and Vietnam.	26
Figure 2.14: Different Ruby Grades.	26
Figure 2.15: Gemologist Judging the Quality of a Gemstone.	29
Figure 2.16: Some of the Rubies Displayed in the Geology Museum, Perak.	30
Figure 2.17: Gemological Institute of America Identification Report.	31
Figure 2.18: Gemological Institute of America Identification And Origin Report.	32
Figure 2.19: Gemology Tools Professional Software.	33
Figure 2.20: Features Options in the “Tools” Tab in the Gemology Tools Professional Software.	33
Figure 2.21: Gemology Tools Gemstone Base in the Gemology Tools Professional Software.	34
Figure 2.22: Detail Database of Rubies in the Gemology Tools Professional Software.	35
Figure 2.23: Inclusion Gallery in the Gemology Tools Professional Software.	35
Figure 2.24: Binocular Microscope Displayed in Geology Museum, Perak, which is used for Observing Gemstones.	37
Figure 2.25: Polarized Microscope Displayed in Geology Museum, Perak.	37

Figure 2.26:	Gravity Meter Displayed in Geology Museum, Perak.	37
Figure 2.27:	Rayleigh Scattering (A), Raman Stokes Scattering (B) and Raman Anti-Stokes Scattering (C) Energy Level Diagram.	39
Figure 2.28:	Confocal Raman Spectroscopy used to Analyze Inclusions in Gemstones.	40
Figure 2.29:	UV-Vis Absorption Spectra for Sapphire (A) and Ruby (B).	41
Figure 2.30:	Mass Spectra Obtained Using Laser Ablation-Inductively Coupled Plasma-Mass Spectrometry to Detect Traces of Elements in Corundum.	43
Figure 2.31:	X-Ray-Induced Luminescence Spectra of Natural and Synthetic Rubies.	45
Figure 2.32:	X-Ray Tomographic Images of Human Teeth Captured by CCD.	47
Figure 2.33:	Illustration of a CCD System to Detect Sewerage Blockage in Pipeline System.	48
Figure 2.34:	Illustration of the Data Transfer Process in Monochromatic (Left) and Color CCDs (Right).	50
Figure 2.35:	CCD ILX551A (Left) and CCD ILX511 (Right).	51
Figure 2.36:	Spectral Sensitivity Characteristics of CCD Sensors.	52
Figure 2.37:	Clock Timing Diagram of the CCD ILX551A Sensor.	55
Figure 2.38:	Image of Stars Captured by the CCD Sensors.	59
Figure 3.1:	Flow Chart of the Methodology.	69
Figure 3.2:	LabVIEW 2018 Software Interface.	70
Figure 3.3:	LabVIEW Programming for Light Reflectance Equation (3.2).	72
Figure 3.4:	LabVIEW Programming for Light Absorption Equation.	73
Figure 3.5:	Spectral Sensitivity Characteristic Chart of Sony ILX551A CCD Linear Sensor.	77
Figure 3.6:	Illustration of the CCD Linear System Setup.	78
Figure 3.7:	Block Diagram of the CCD Linear Sensor System.	79
Figure 3.8:	The Hardware Development of CCD Linear Sensor System.	80
Figure 3.9:	Application Circuit of CCD ILX551A.	80
Figure 3.10:	Experimental Setup of the CCD Linear Sensor System.	81
Figure 3.11:	Front View of the CCD ILX551A Linear Sensor System Experimental Setup.	81
Figure 3.12:	Experimental CCD ILX551A Linear Sensor Setup in a Black Opaque Box.	82
Figure 3.13:	A Luxmeter Showing the Light Intensity Inside the Black Opaque Box.	83
Figure 3.14:	Arduino Codes for CCD Sony ILX551A.	83
Figure 3.15:	Simulation of the CCD Linear Sensor System Codes in Proteus.	85

Figure 3.16:	Flow Chart of the Clock (Pin8) Signal and ROG (Pin7) Signal of the CCD Sony ILX551A.	86
Figure 3.17:	Agilent U1620A Oscilloscope used to Produce the Digital Signal from the CCD Linear Sensor System.	87
Figure 3.18:	Data Distribution of the CCD Voltage Output from the Oscilloscope when Ruby Appears in the System.	88
Figure 3.19:	Synthetic Ruby Stone (Man-Made Red Silica Glass).	89
Figure 3.20:	Natural Ruby Stone from Myanmar.	89
Figure 3.21:	Red Laser Diode with 650nm Wavelength.	90
Figure 4.1:	Waveform Obtained when the Laser is Beamed Directly to the Ruby without a Filter.	93
Figure 4.2:	Waveform Obtained when the Laser is Beamed toward the Ruby through a Filter.	94
Figure 4.3:	Laser is Beamed toward the Ruby through a Filter.	94
Figure 4.4:	Minitab 16 Software.	95
Figure 4.5:	Voltage Output Data (600 Data Points) are Analyzed in the Minitab Software with OFF Laser Condition without the Ruby in the System.	96
Figure 4.6:	Voltage Output Data (600 Data Points) are Analyzed in the Minitab Software with the Laser ON Condition without the Ruby in the System.	96
Figure 4.7:	CCD Output Voltage in the Laser OFF Condition.	97
Figure 4.8:	CCD Voltage Output in the Laser ON Condition.	97
Figure 4.9:	Graph of the CCD Voltage Output vs Light Intensity.	99
Figure 4.10:	Voltage Output Data (600 Data Points) are Analyzed in the Minitab Software with Laser in OFF Condition and the Synthetic Ruby in the System.	101
Figure 4.11:	Box Plot of the CCD Voltage Output with the Laser in OFF Condition and the Synthetic Ruby in the System.	101
Figure 4.12:	Voltage Output Data (600 Data Points) are Analyzed in the Minitab Software with the Laser in ON Condition and the Synthetic Ruby in the System.	102
Figure 4.13:	Box Plot of the CCD Voltage Output with the Laser in ON Condition and the Synthetic Ruby in the System.	103
Figure 4.14:	Summary of t-Test: When the Laser is in OFF Condition with and without Synthetic Ruby in the System.	105
Figure 4.15:	Summary of t-Test: When the Laser is in OFF Condition with and without Synthetic Ruby in the System.	105
Figure 4.16:	Summary of t-Test: When the Laser is in ON Condition with and without the Synthetic Ruby in the System.	108

Figure 4.17:	Summary of t-Test: When the Laser is in ON Condition with and without the Synthetic Ruby in the System.	108
Figure 4.18:	Summary of t-Test: The Laser in ON and OFF Conditions with the Synthetic Ruby in the System.	110
Figure 4.19:	Summary of t-Test: The Laser in ON and OFF Conditions with the Synthetic Ruby in the System.	111
Figure 4.20:	Box Plot of the CCD Voltage Output with the Laser in ON Condition and the Natural Ruby in the System.	113
Figure 4.21:	Summary of t-Test: The Laser in ON Conditions with the Natural Ruby in the System.	114
Figure 4.22:	Summary of t-Test: The Laser in ON Conditions with the Natural Ruby in the System.	115
Figure 4.23:	MGLS Gemstone Identification Certificate for the Synthetic Ruby Analyzed in this Experiment.	116
Figure 4.24:	MGLS Gemstone Identification Certificate for the Synthetic Ruby Analysed in this Experiment.	116
Figure 4.25:	MATLAB Simulation of the Reverse Mathematical Expression for Synthetic Ruby.	120
Figure 4.26:	MGLS Gemstone Identification Certificate for the Natural Ruby Analyzed in this Experiment.	121
Figure 4.27:	MGLS Gemstone Identification Certificate for the Natural Ruby Gemstone Analysed in this Experiment.	121
Figure 4.28:	MATLAB Simulation of the Reverse Mathematical Expression for the Natural Ruby.	122

LIST OF EQUATIONS

Equations	Page
Equation 3.1	71
Equation 3.2	72
Equation 3.3	73
Equation 3.4	73
Equation 3.5	74
Equation 3.6	74
Equation 3.7	74
Equation 3.8	75
Equation 3.9	75
Equation 3.10	75
Equation 3.11	75
Equation 3.12	75
Equation 3.13	76
Equation 3.14	76
Equation 4.1	98
Equation 4.2	119
Equation 4.3	124
Equation 4.4	125
Equation 4.5	126

LIST OF ABBREVIATION

ppm	parts per million
ppb	parts per billion
wt%	weight percent
ct	carat
cps	centipoise
arb. units	arbitrary units

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